



High-Throughput Solubility

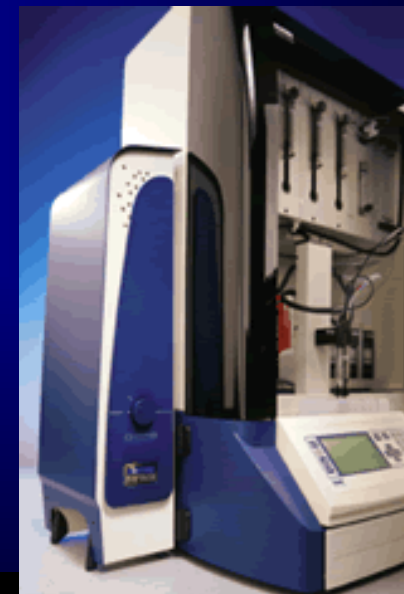
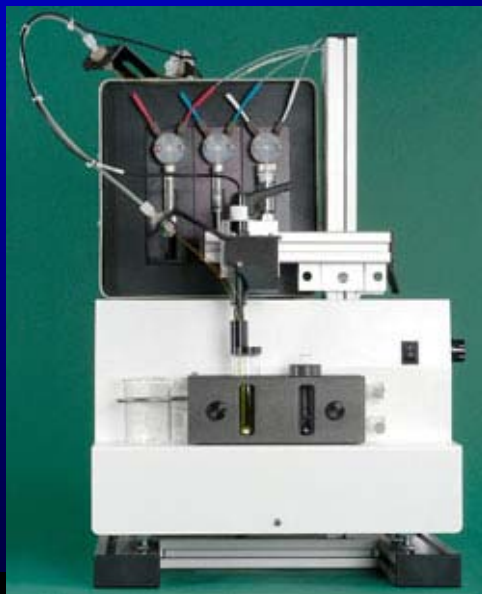
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Physico-Chemical Characterisation
Analytical Chemistry
MDR

Solubility- Overview

- Solubility (along with Hydrophobicity) are probably the most important physico-chemical properties.
- It impacts on all aspects of drug design and heavily implicated in ADME issues
- Solubility is a complex consequence of several fundamental physico-chemical properties: This level of complexity renders calculation of little utility.
- Measurement is essential.

Solubility – From Solid ‘The gold standard’

- Undoubtedly the most desired form of Solubility measurement.
- Several approaches available.
 - In-house
 - shake-flask’ approach with variety of analytical endpoints, i.e. UV absorption, HPLC
 - Commercial
 - Pion – pSol
 - Sirius – CheqSol



Solubility – From Solid ‘The gold standard’

- Although desirable there are issues!
- Low throughput techniques – insufficient capacity to meet demands of early stage chemistry.
- Requires ‘Solid’
 - Often not available until later in drug development process

Solubility from DMSO stock solutions: Precipitative Solubility

- A pragmatic approach to no solid.
- Nearly all early stage drug discovery is carried out from DMSO stock solutions.
 - Ease of handling
 - Sample can be pipetted !
 - Compound efficient
 - Can easily manipulate compound amounts in the ug range.

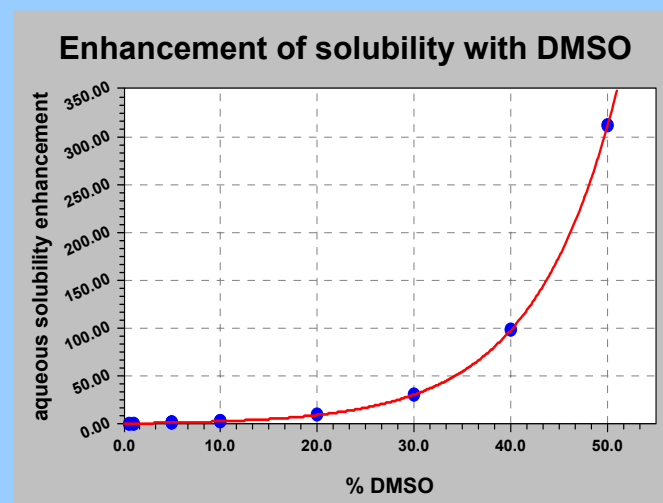
Precipitative Solubility....

- Approaches such as 'shake-flask' can be readily adapted to accommodate the use of DMSO stock solutions.
- However there are criticisms levelled at solubility from DMSO solutions.
 - Solubility enhancement due to presence of co-solvent
 - Lack of dissolution step

Aqueous Solubility Enhancement using DMSO as a co-solvent

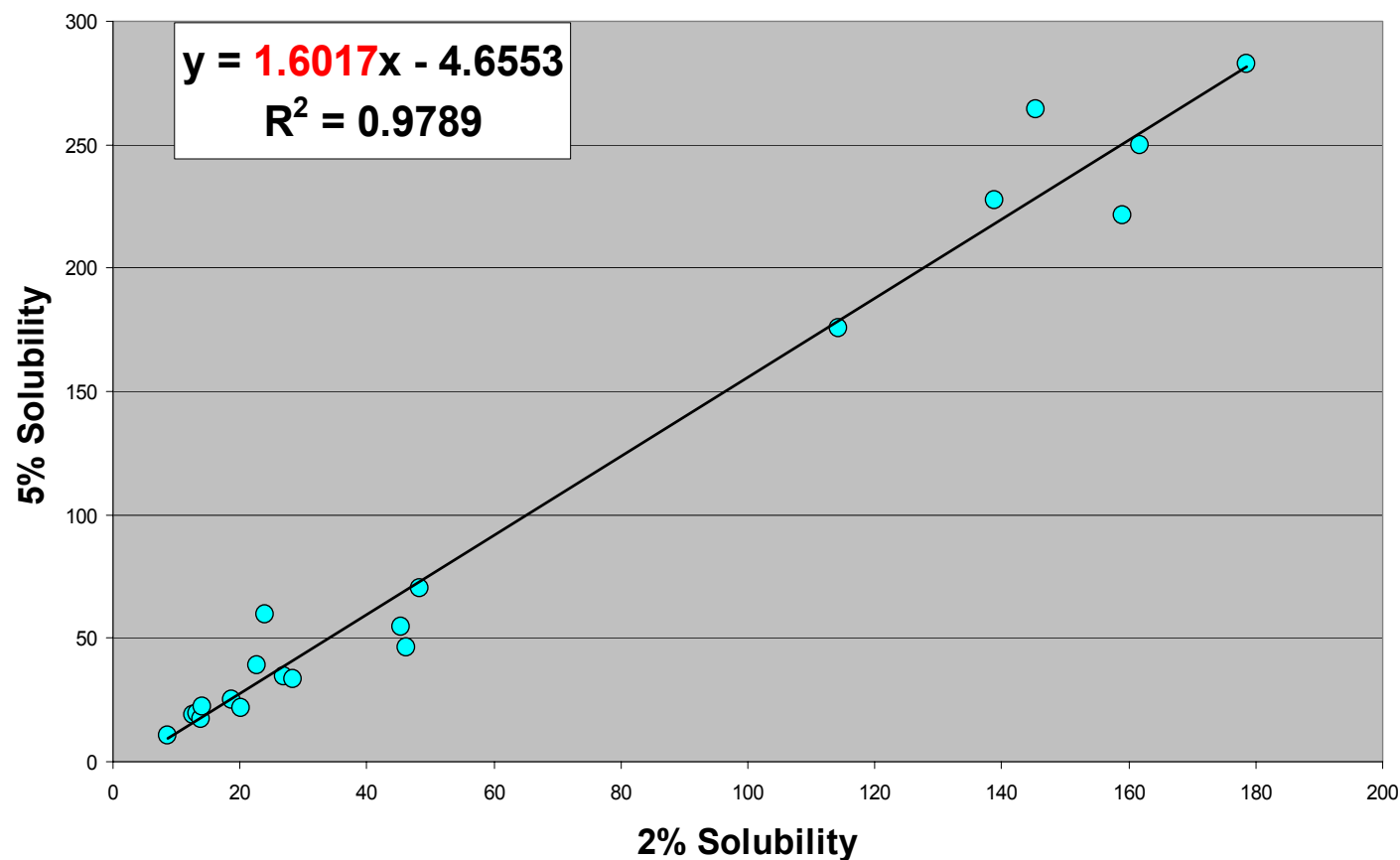
- GSK's compound collection is stored at 10mM in frozen DMSO solutions
- Compounds are screened from aqueous dilutions of these solutions
- Yalkowsky showed that Increasing the % DMSO from 2% to 5% in water increases a compound's solubility by 1.5 times

Aqueous Solubility enhancement
v
%DMSO



This enhancement applies to GSK compounds

Solubility of GSK compounds at 2% and 5% DMSO

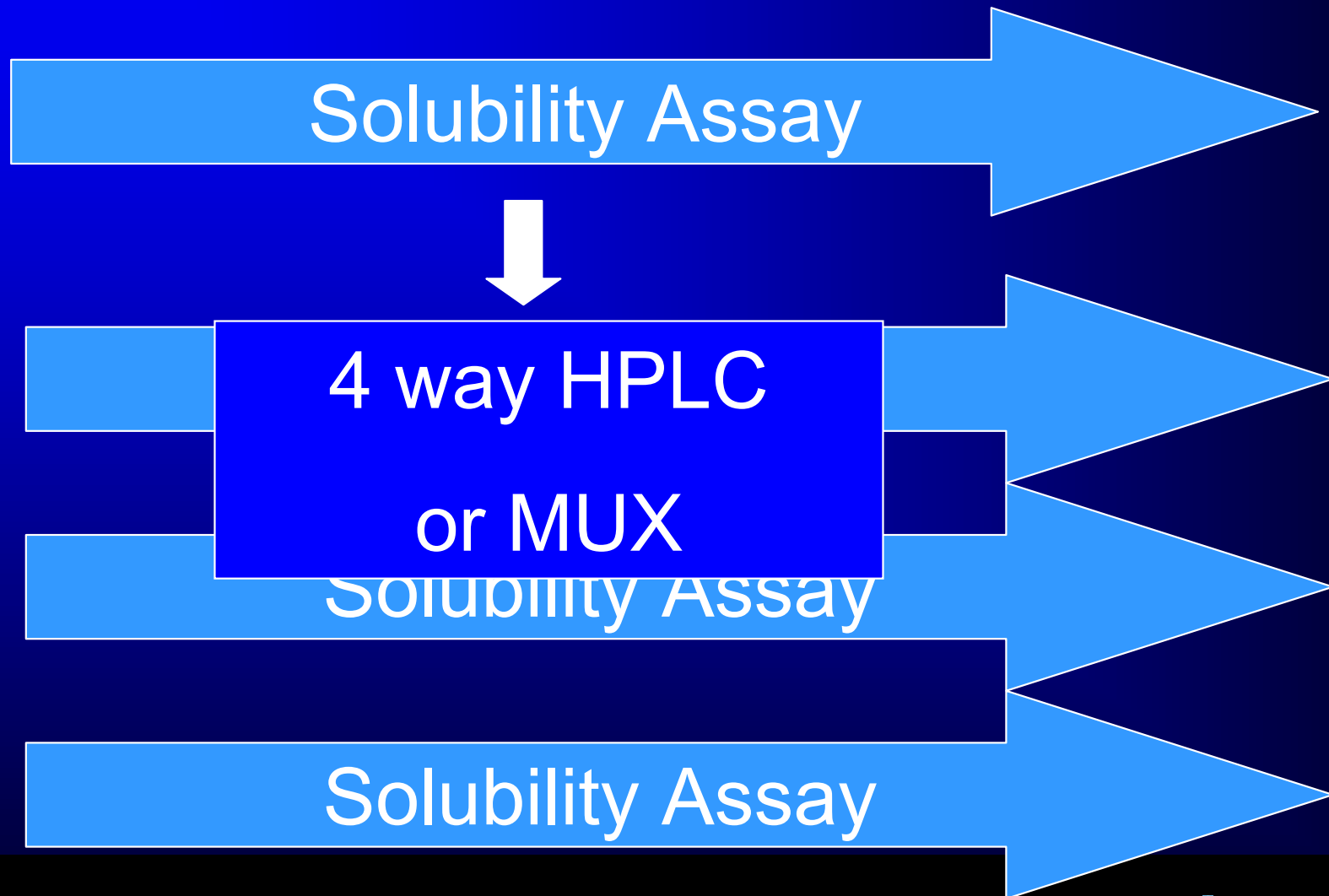


Precipitative Solubility....

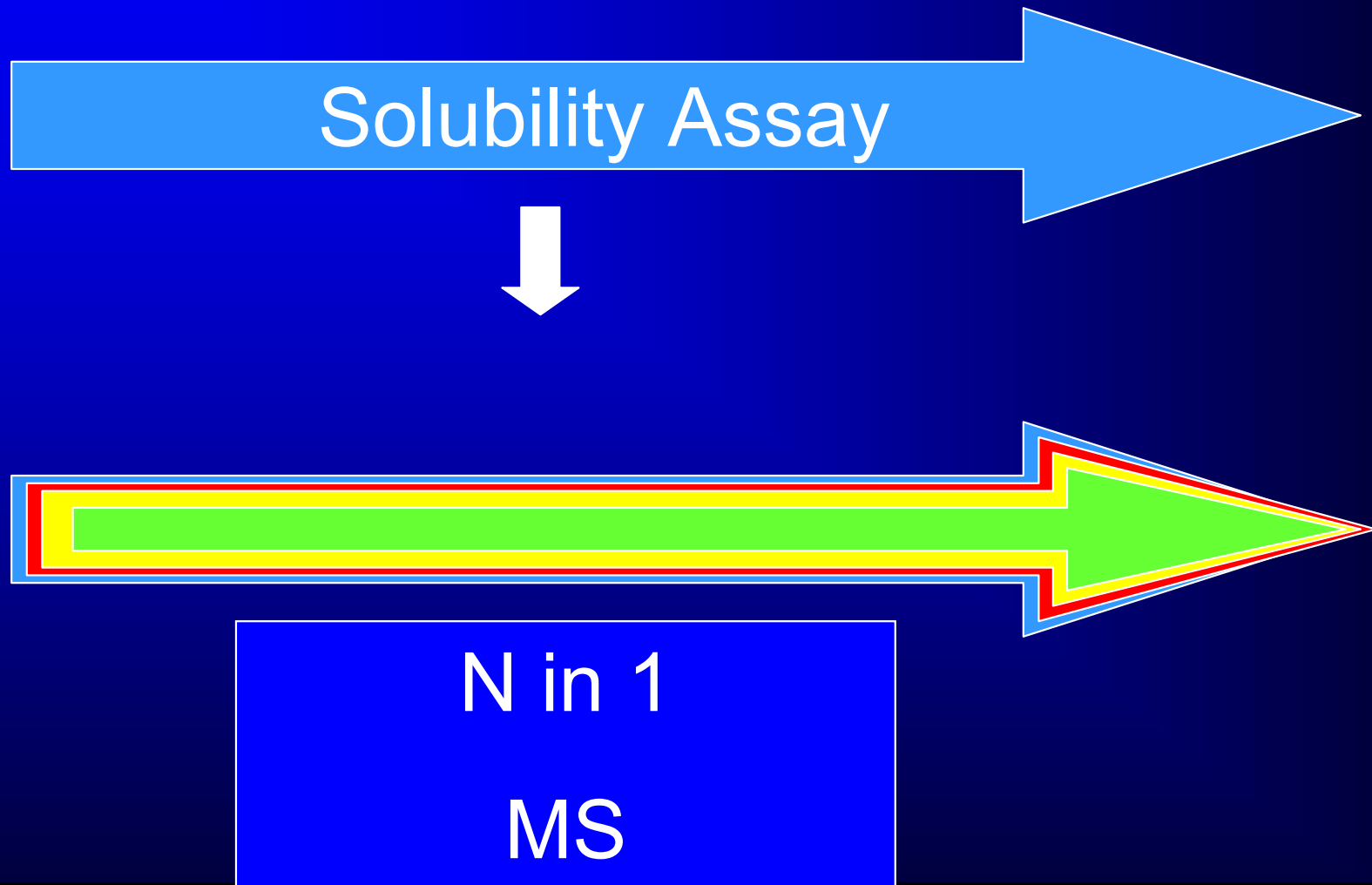
- Solubility from DMSO is a best case scenario.
 - If a compound is insoluble from DMSO stock solution it is extremely unlikely to be soluble from solid.
- This is invaluable information to have at the early stage of the drug discovery process and allows compounds to be 'killed' quickly.

How do we make a method High-throughput?

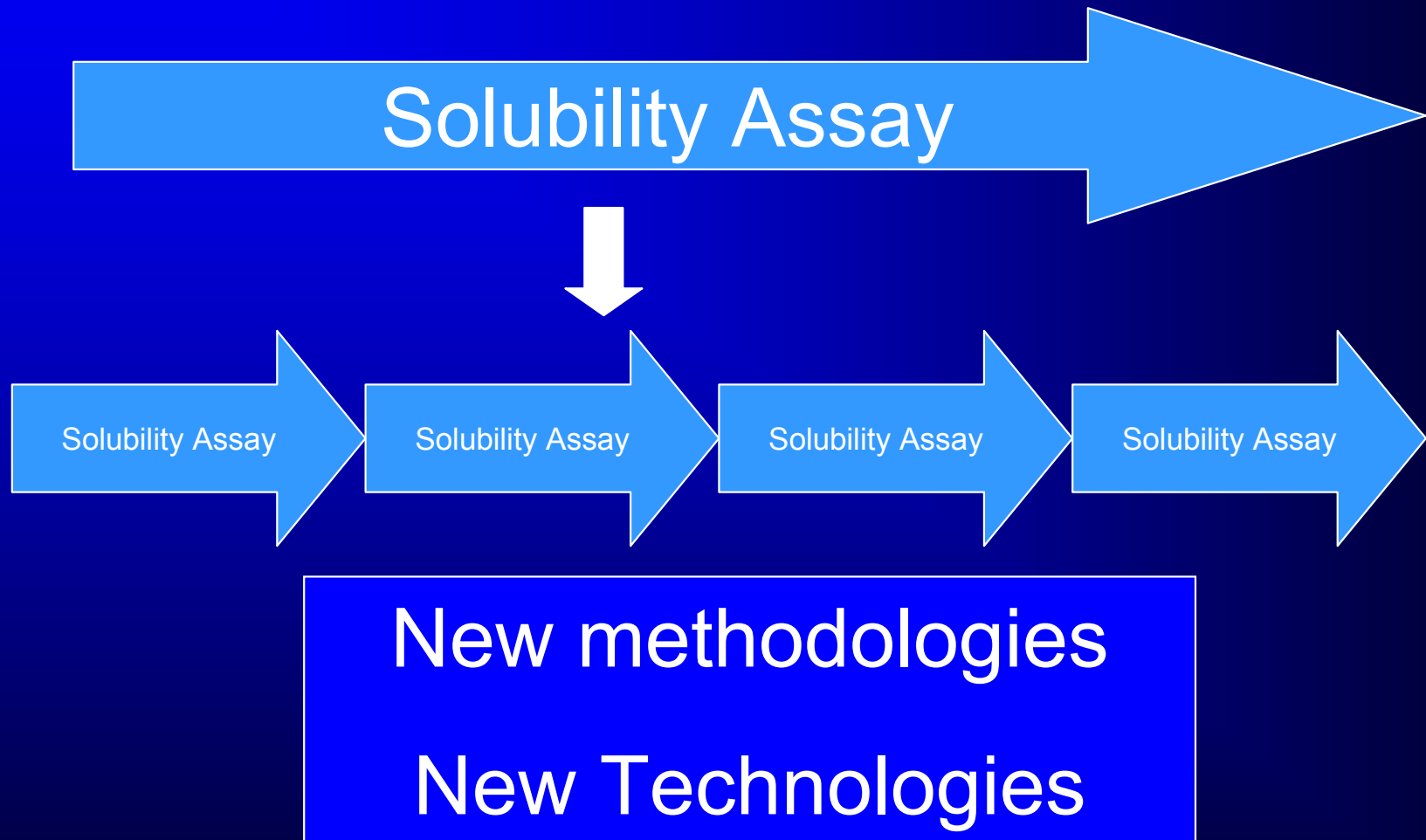
- How do we measure more samples?



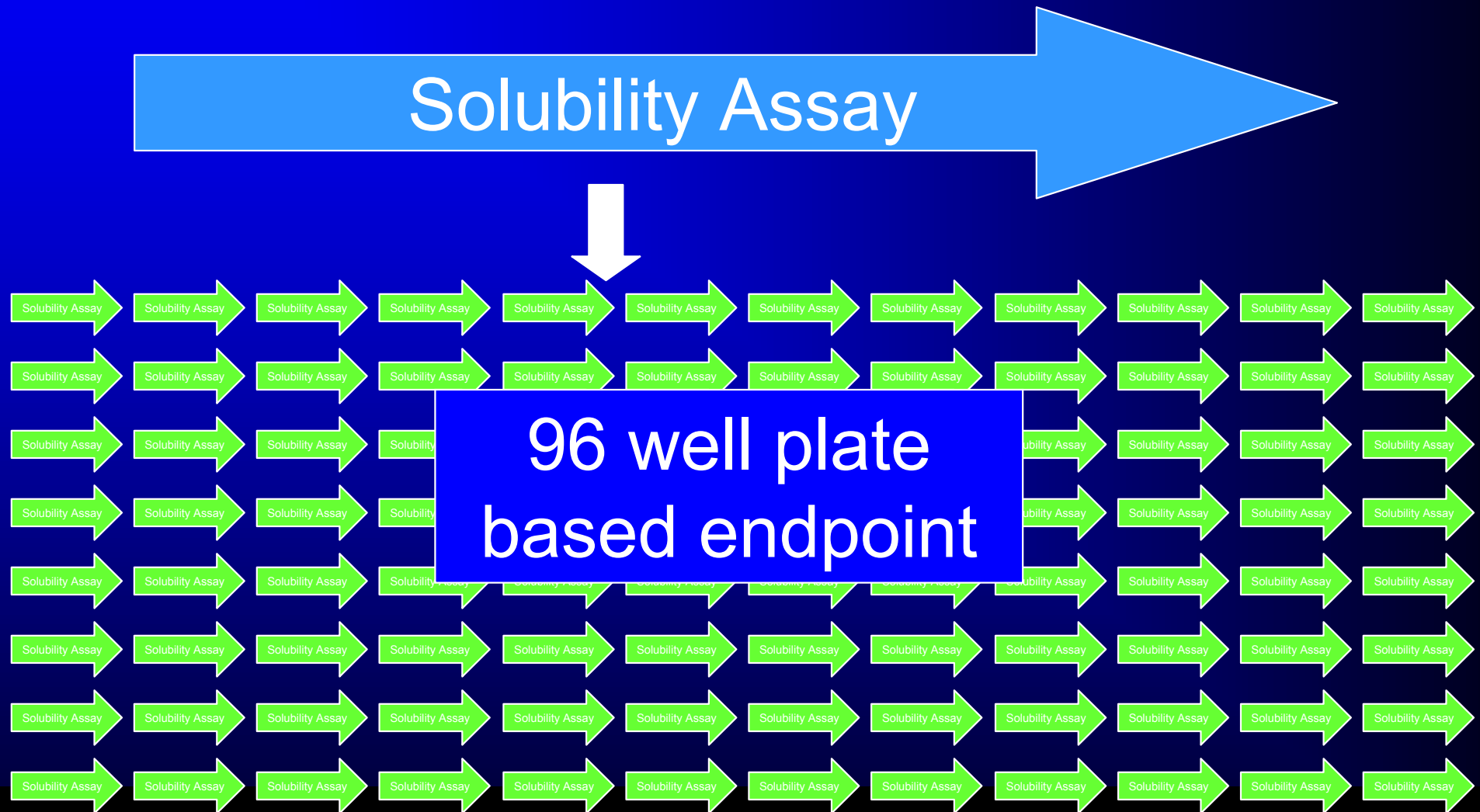
How do we make a method High-throughput?



How do we make a method High-throughput?



How do we make a method High-throughput?



DMSO stock plate

Controls and Standards added
via 8 tip LiHa

5ul DMSO + 195ul Universal
solvent into optical plate
96 tip TeMo

Check plate (CHK_A)

Solubility

5ul DMSO + 195ul Unisol
into MAR4
96 tip TeMo

10ul DMSO + 190ul PBS
into MAR4
96 tip TeMo

Uni_A

PBS_A

60 minute Incubation

Transfer to 96 well
Nunc
via TeVac

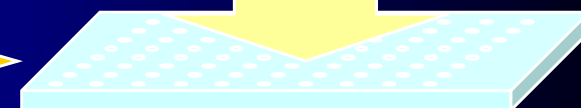
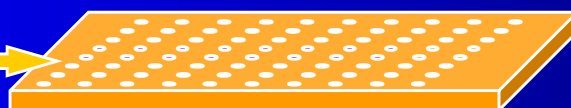
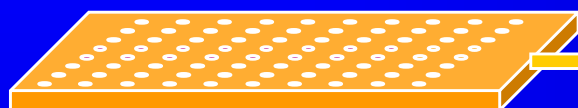
150ul transferred to
optical plates

via RoMa 96 tip (TeMo)
Transferred to Spectramax
384+

DMSO stock plate

Controls and Standards added
via 8 tip LiHa

5ul DMSO + 195ul Universal
solvent into optical plate
96 tip TeMo



Checkplate (CHK_A)

Hydrophobicity

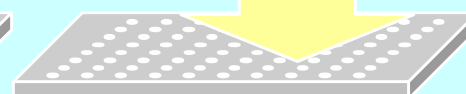
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10ul DMSO + 190ul PBS
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Part_A

MeOH_A

Uni_A

PBS_A

50ul partitioning slurry added
8 tip LiHa

50ul Methanol added
8 tip LiHa

2 minute Incubation

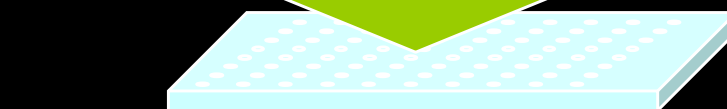
Transfer to 96 well
Nunc
via TeVac

60 minute Incubation

Transfer to 96 well
Nunc
via TeVac

150ul transferred to
optical plates

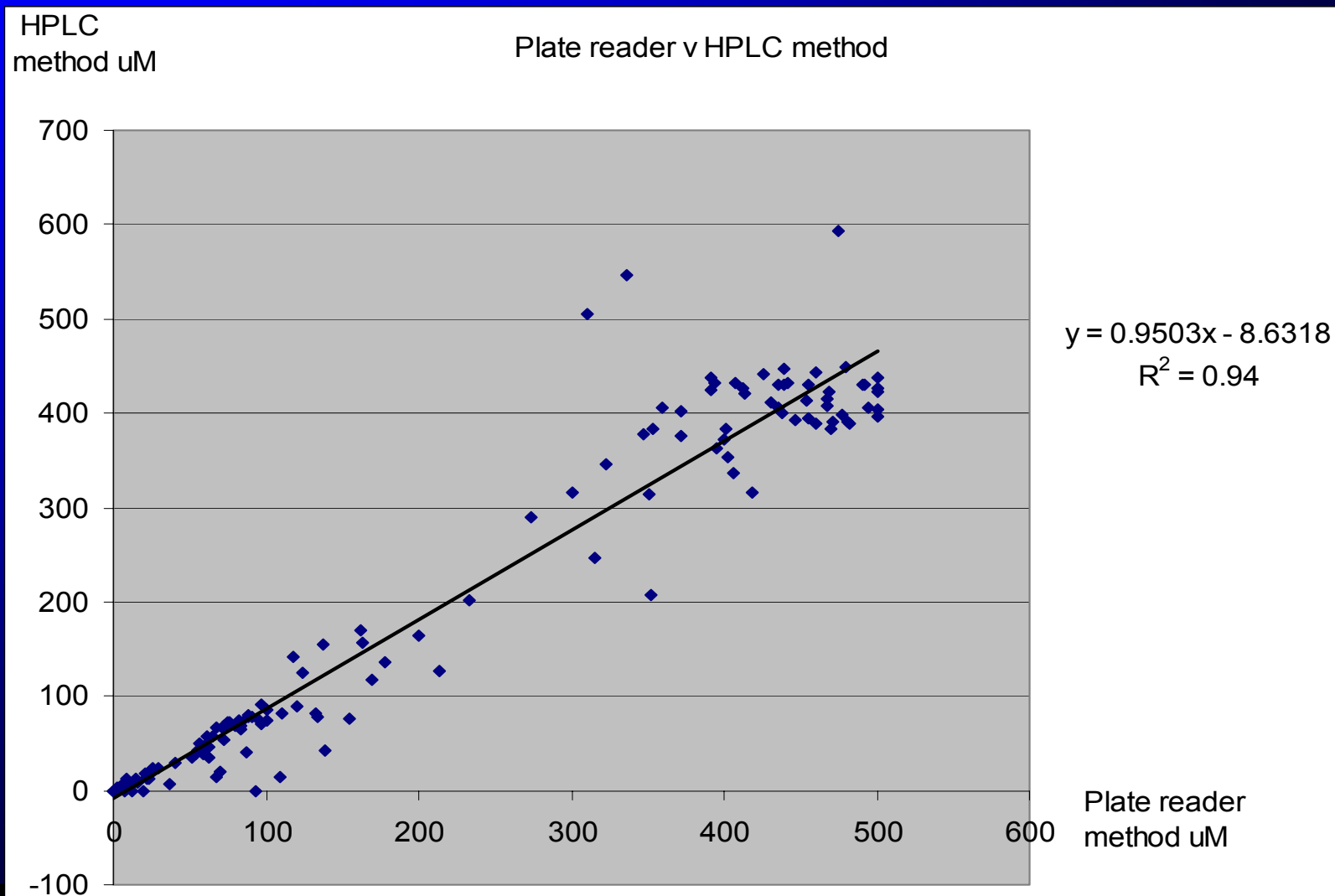
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The DRAF-H Physchem robotic platform



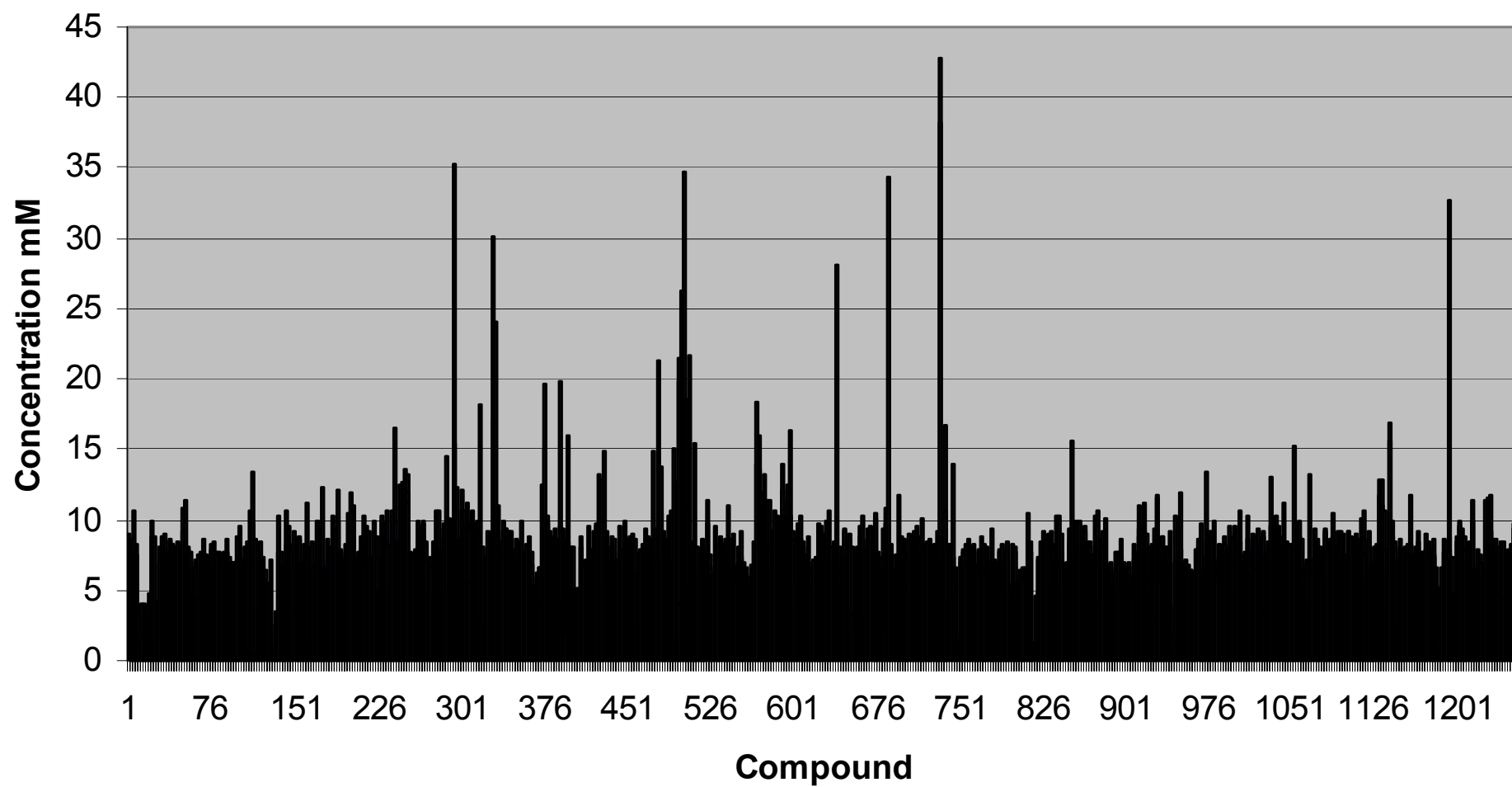
Comparison of precipitative solubility by high and medium throughput methods



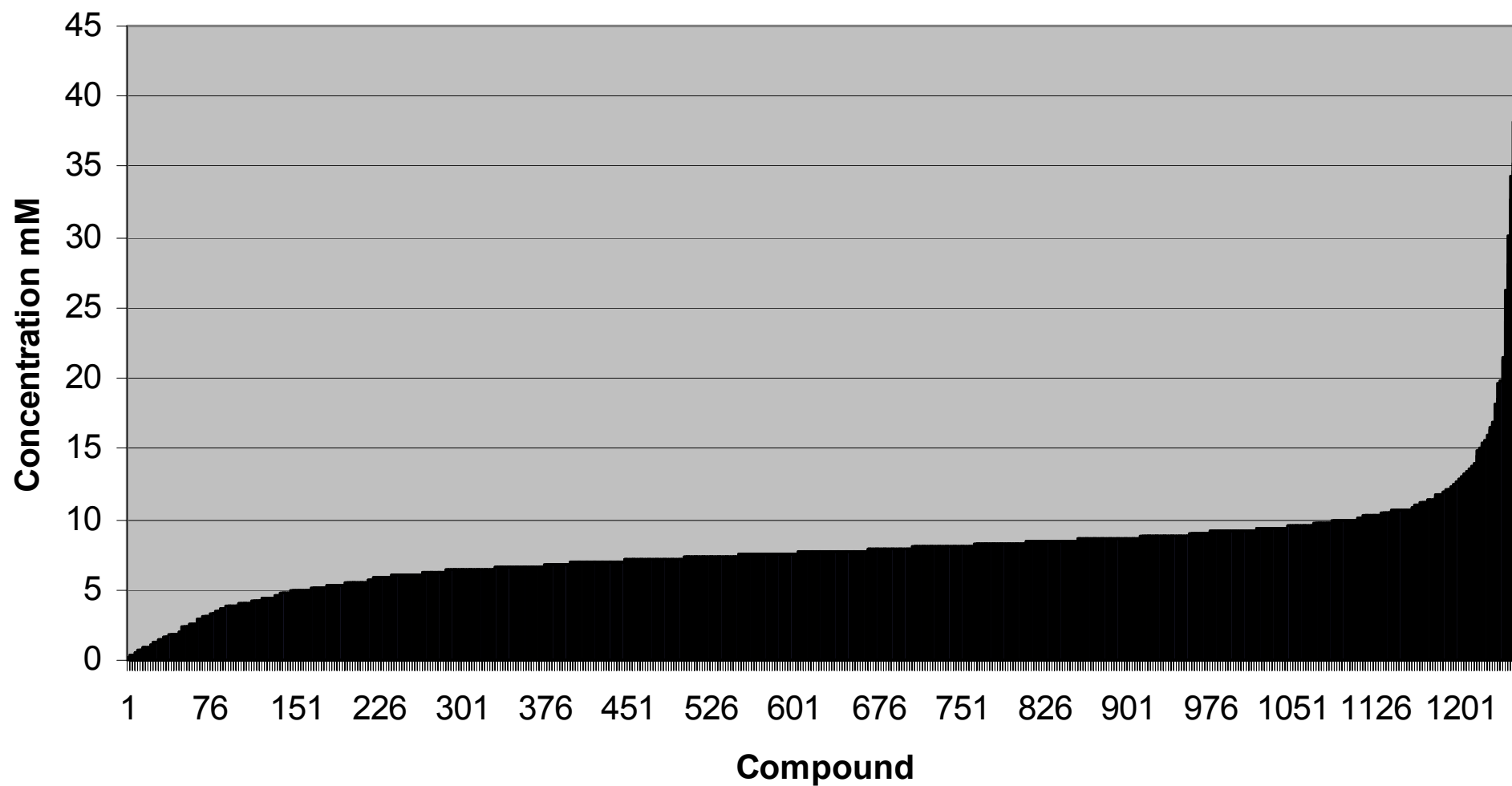
Precipitative Solubility....

- All of our solubility assays use the stock solution provided as the calibration standard.
- This is assumed to be a 10mM solution
- However!

Concentration of DMSO stock solutions



Concentration of DMSO stock solutions



Precipitative Solubility....

- How do we get around the problem of varying stock concentrations.

Universal standard

- Require an analytical technique that employs a universal standard.

CLND

Chemi-Luminescent Nitrogen Detection

Why CLND?

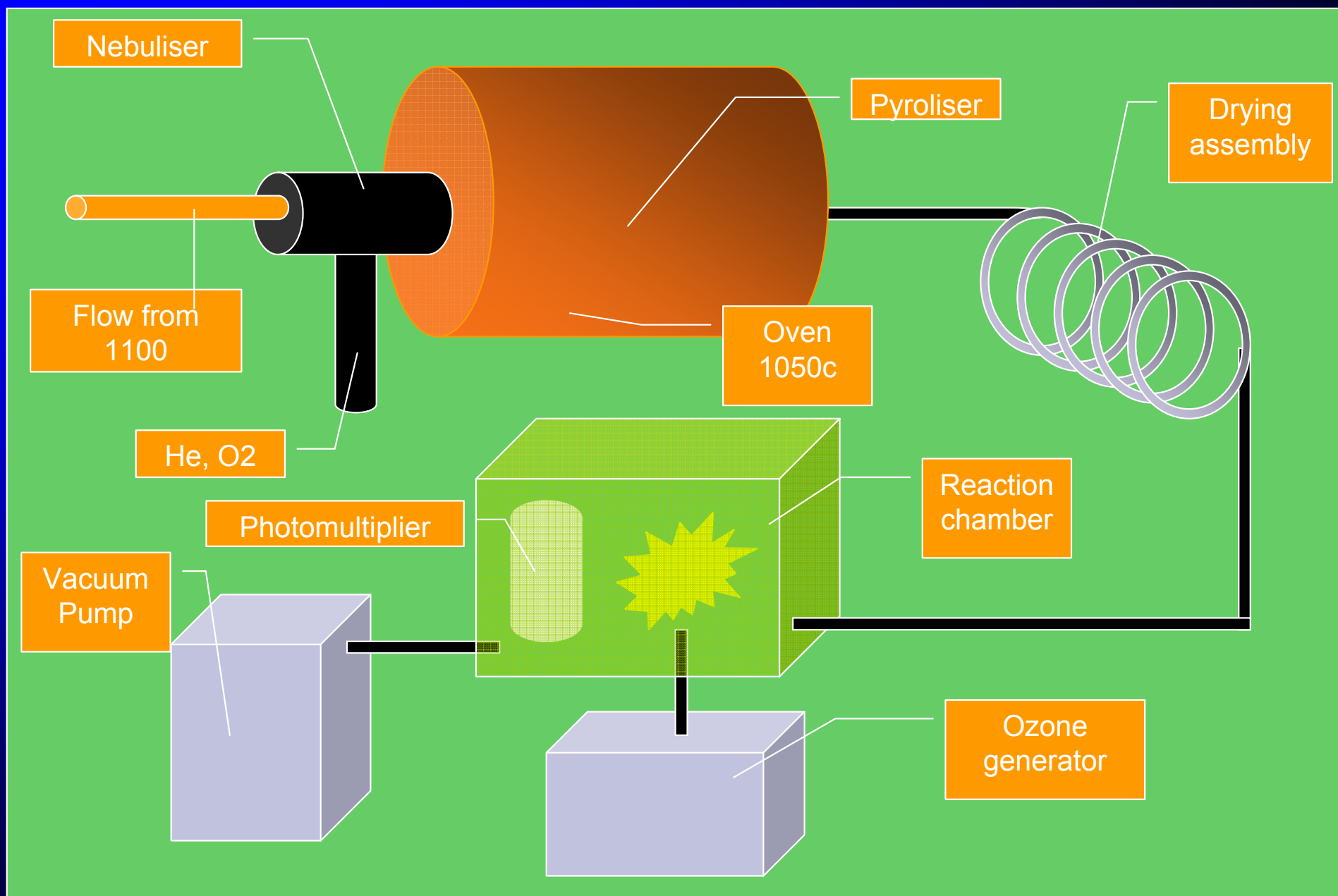
Chemi-Luminescent Nitrogen Detection

- Detector provides a linear response to molecular Nitrogen.
- Allows use of Universal not compound specific standards.
- Knowledge of N count of molecule of interest allows direct quantification.

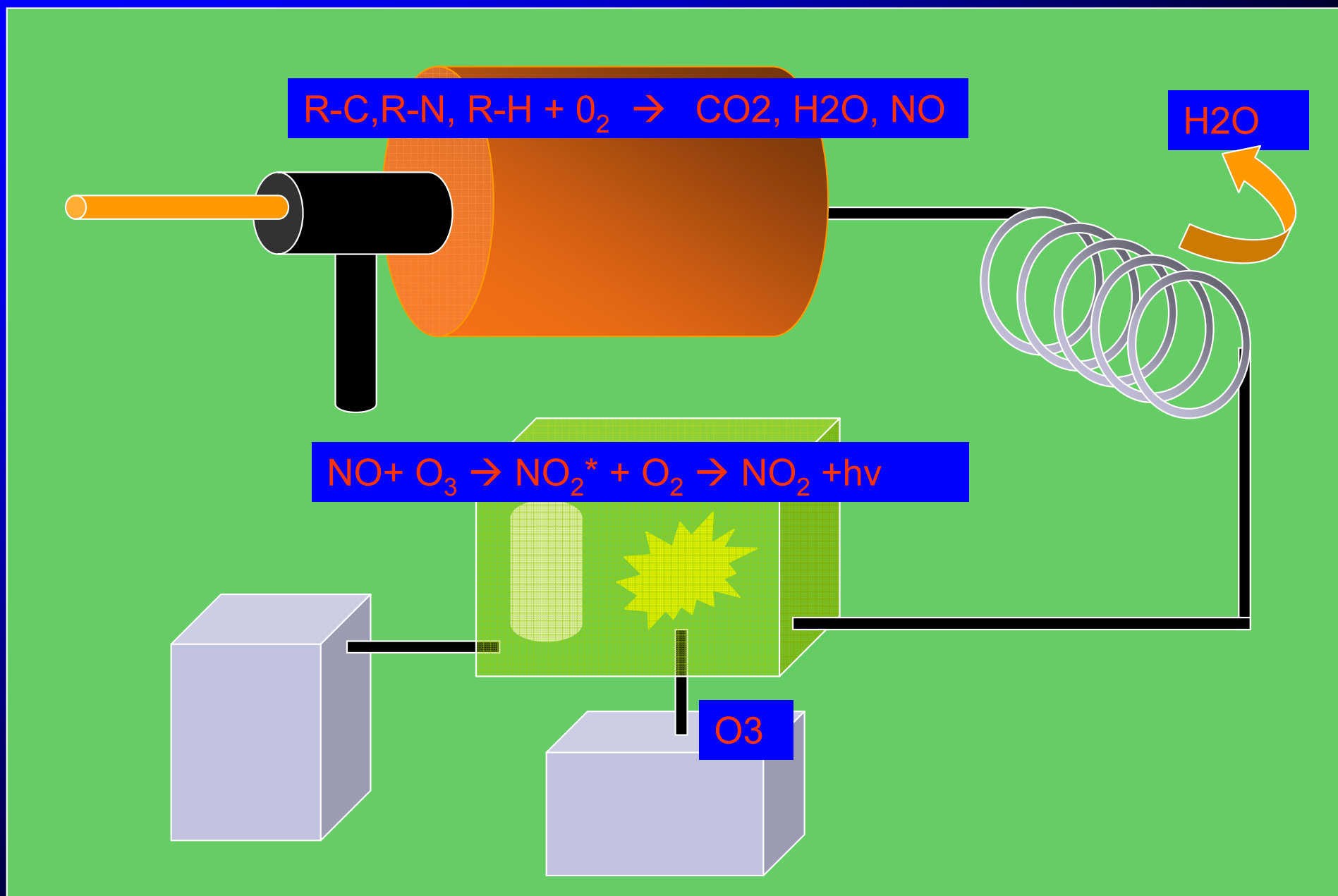
HP1100 with Antek 8060C CLND



CLND Chemi-luminescent Nitrogen detection - Architecture



CLND Chemi-luminescent Nitrogen detection - Chemistry



CLND - Good news and Bad news

- The Good news
 - The ANTEK 8060 CLND is a highly sensitive Nitrogen detector
- The Bad news
 - The ANTEK 8060 CLND is a highly sensitive Nitrogen detector

The key to the successful implementation of CLND technology

Good House-Keeping

Nitrogen is every where, keeping it's presence to a minimum is essential for success.

Dedicated apparatus - Acetonitrile + Ammonium Acetate free HPLC equipment

Dedicated labware - Local washing up

Careful selection of reagents and labware - MTP and reagents

Precipitative Solubility - Outline of method:

- Precipitative solubility from 5% 10mM DMSO stock solutions in pH7.4 PBS.
- Experiment performed in 96 well format.
- Quantification of DMSO stock solution and aqueous solution by flow-inject CLND calibrated against Caffeine.
- Molecular Nitrogen count calculated using FindNN (written by John Hollerton)

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384+

DMSO stock plate

Controls and Standards added
via 8 tip LiHa



Solubility

5ul DMSO +95ul PBS
into Solvinert Solubility
plate
96 tip TeMo

60 minute Incubation

Transfer to 96 well
Nunc
via TeVac

DMSO stock plate and
analytical plate transferred to
HP1100 Flow inject CLND
system

DMSO stock plate

Controls and Standards added
via 8 tip LiHa

5ul DMSO + 195ul Universal
solvent to optical plate

check plate (CH)

Solubility

5ul DMSO + 195ul Unisol
MAR4
T

Uni_A

10ul DMSO + 190ul PBS
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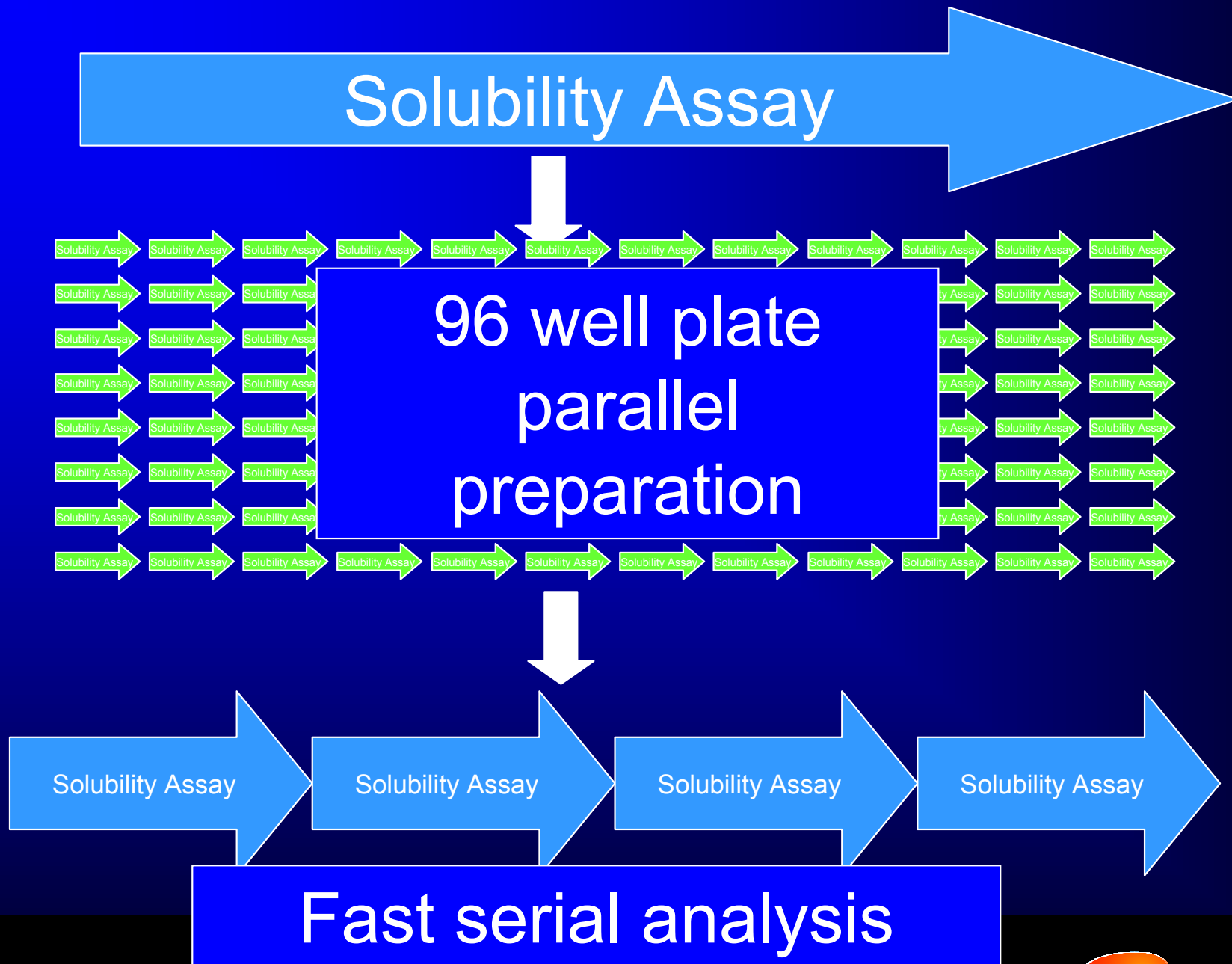
60 minute Incubation

Transfer to 96 well
Nunc
via TeVac

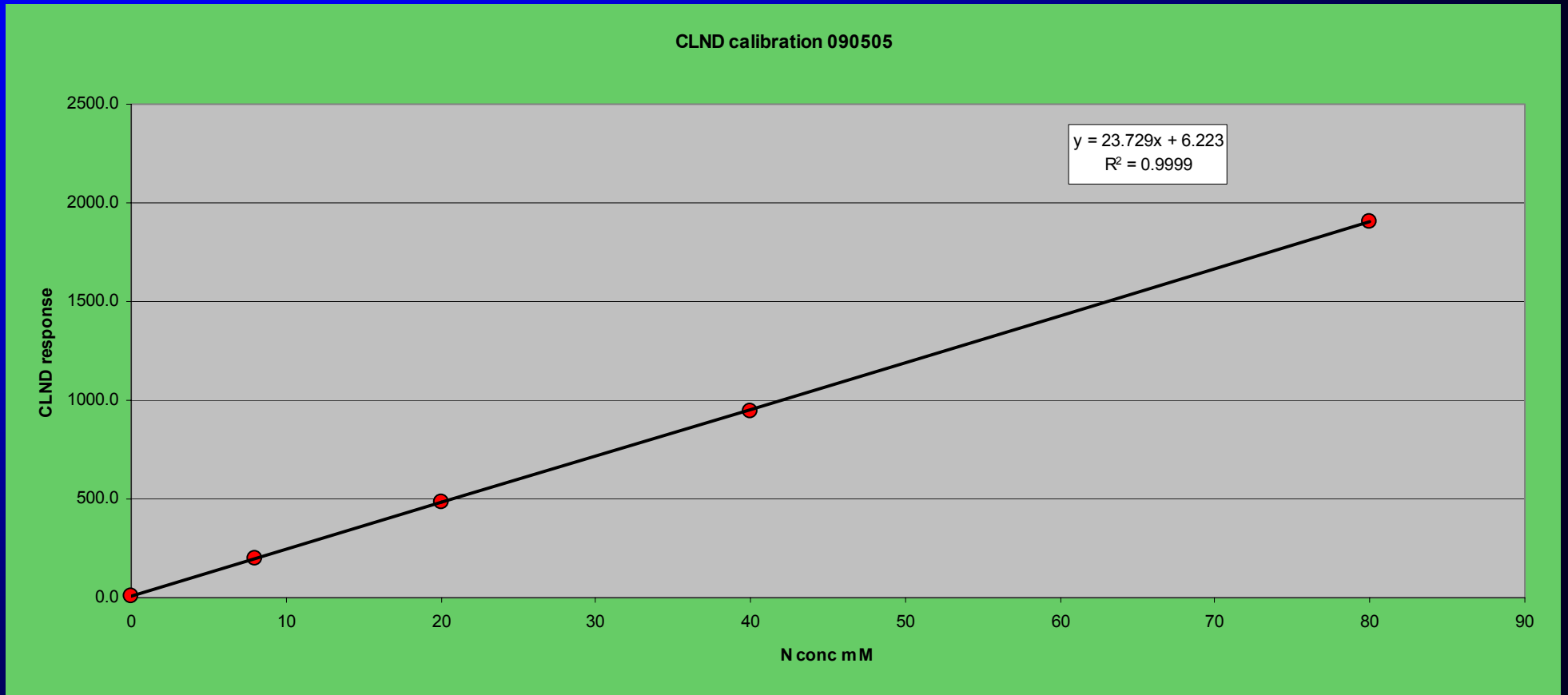
5ul transferred
optical plate

via TeVac (TeMo)
Transfer Spectramax

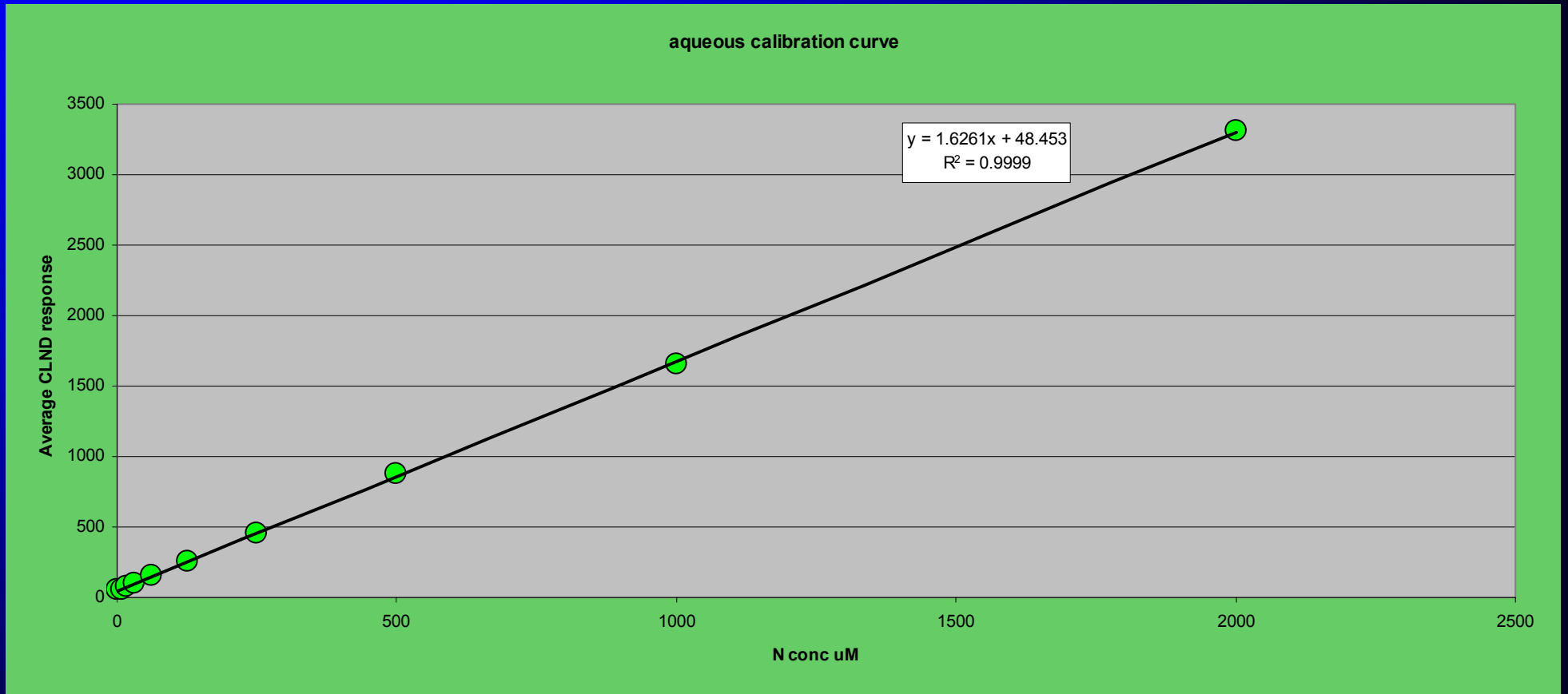
How do we make a method High-throughput?



Results: cont..

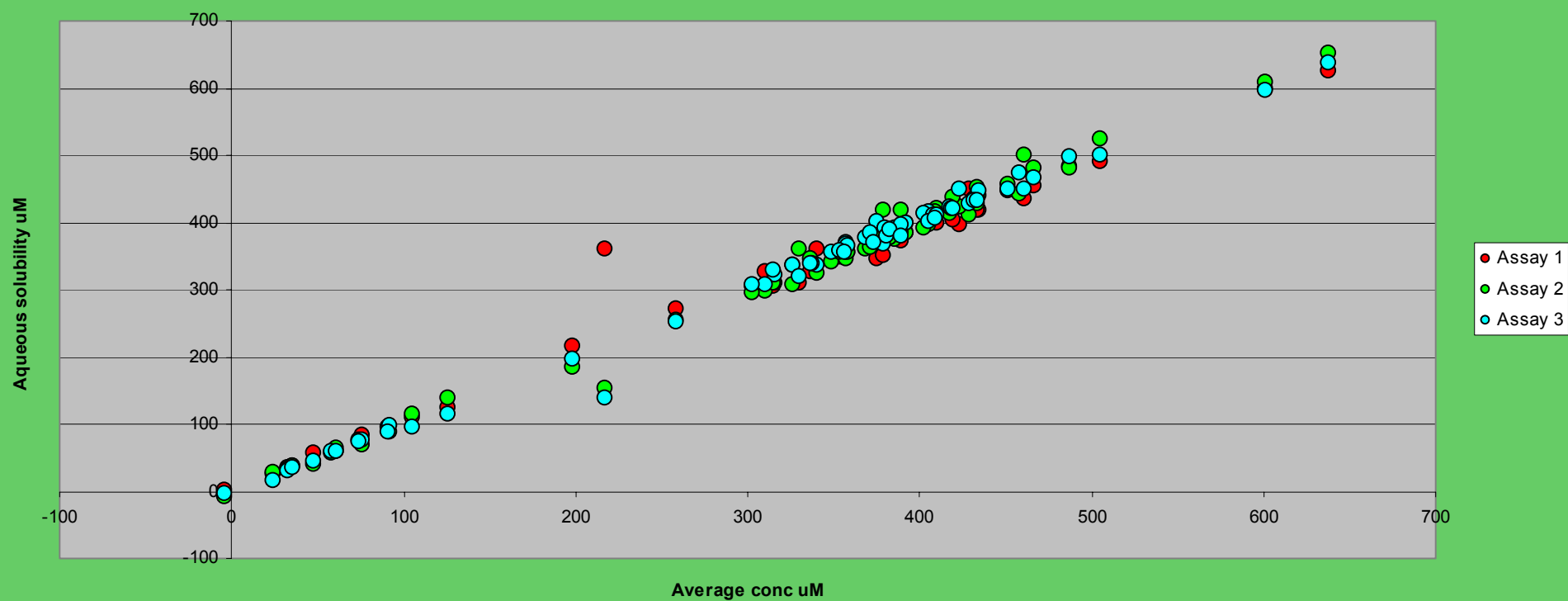


Results: cont..

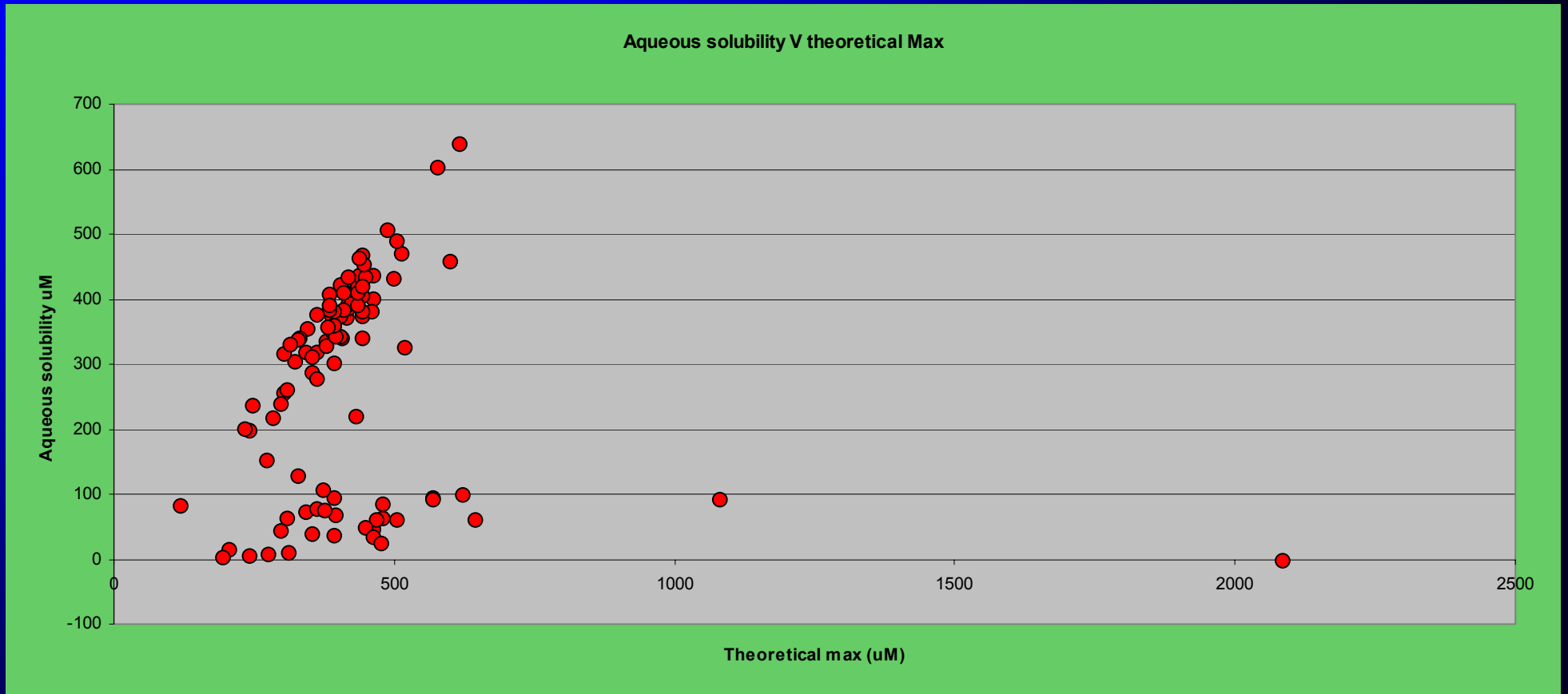


Results: cont..

Reproducibility of assay



Results: cont..



Advantages of method:

- Fast – 160 samples readily accommodated in single experiment.
- Compound Efficient – only 6 μ l of 10mM DMSO stock consumed in Assay.
- Large dynamic range – can measure from μ M – 120mM
- Aqueous results not dependent upon stock concentration.
- Additionally yields DMSO stock concentration.
- Cheap – consumable cost 20p per sample

Disadvantages:

- No separation step – subject to interference from impurities.
- Possible non linear response of various Nitrogen moieties.
- No Nitrogens present in Molecule.
- Too Many Nitrogens present in molecule (most encountered to-date 27)

Dual Injector twin channel CLND solubility work station – capacity 500 samples day-1



Summary:

- Various options to automate and enhance capacity of assays are available.
- High throughput methods should ideally be designed to accommodate new technologies as they become available.
- Appropriate choice of technology allows solubility determination to be routinely run at a level to fully support the chemistry efforts of large pharma.

Acknowledgements:

- Carol Carmody, Steve Besley, Nick Taylor, John Hollerton – GSK
- Steve Duffin – CSP
- The GSK WW PHYSCHEM group